

**KAOKO™ THROTTLE STABILIZER KITS:**  
HND105

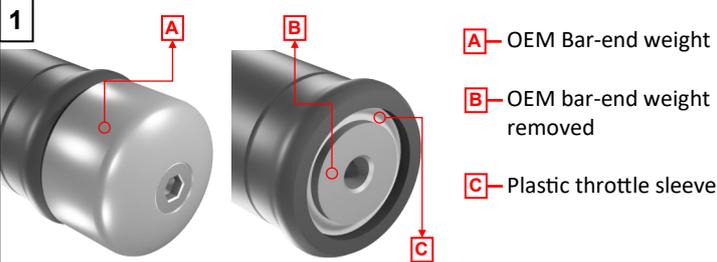


For Models **HONDA**  
**Forza 300 (2021) • Forza 350 (2021)**  
**PCX 125 (2019-)**

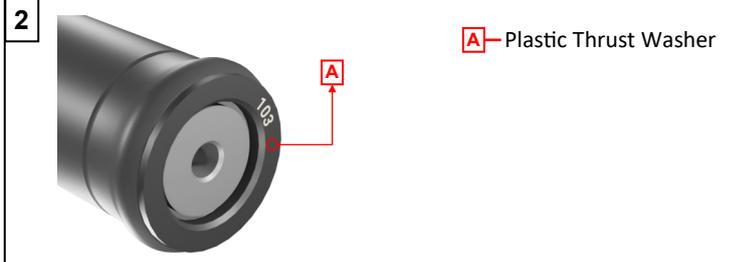
RSA Registered Designs  
No. A2007/00202 No. A2007/00205  
No. A2007/00203 No. A2007/00206  
No. A2007/00204 No. A2007/00207

Patents  
"U.S. Pat. No. US D593,462 S"  
"U.S. Pat. No. US D593,463 S"  
"U.S. Pat. No. US D593,464 S"

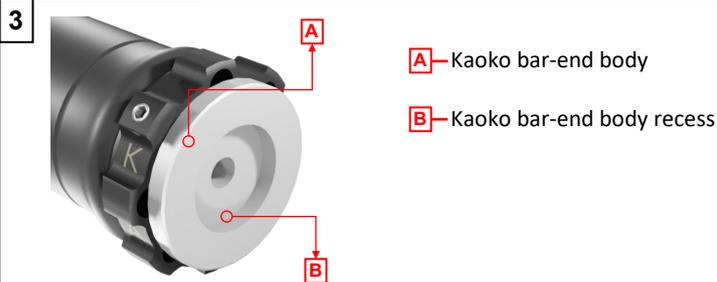
**Items Included in your kit**  
Kaoko bar-end body • Friction Nut • 103 Thrust washer  
M6x60 CSK bolt 2mm Allen Key • Fitting Instructions



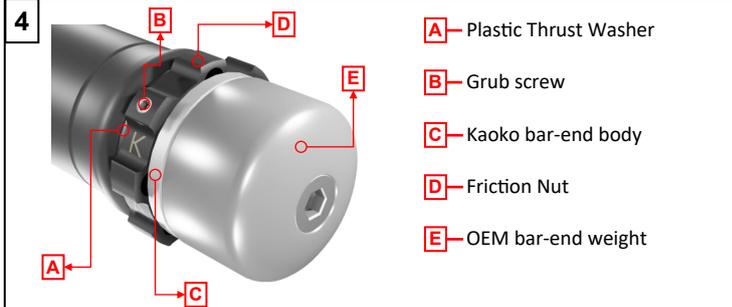
- A**— OEM Bar-end weight
- B**— OEM bar-end weight removed
- C**— Plastic throttle sleeve



- A**— Plastic Thrust Washer



- A**— Kaoko bar-end body
- B**— Kaoko bar-end body recess



- A**— Plastic Thrust Washer
- B**— Grub screw
- C**— Kaoko bar-end body
- D**— Friction Nut
- E**— OEM bar-end weight

**DISCLAIMER: NO RESPONSIBILITY ACCEPTED FOR NON-ADHERENCE TO THESE INSTRUCTIONS**

**KAOKO™ Safety Warning:**

The KAOKO™ Throttle Stabilizer is an aftermarket accessory. Any misunderstood, abused or incorrectly installed motorcycle accessory is a safety hazard that could cause injury or death. It's the rider's responsibility to understand the operation and purpose for which the KAOKO™ Throttle Stabilizer is designed, namely, for cruising, only when safe to do so. At all other times the control should be disengaged. The KAOKO™ Throttle Stabilizers are to be used only by experienced and responsible riders. See reverse of page for full indemnity.

**Note:** An adjustment to throttle assembly position may be necessary to suit KAOKO™ Throttle Stabilizers. The throttle assembly position on aftermarket bars, and some OEM bars, is adjustable. The assembly can marginally be re-positioned along the handle bars slightly loosening the throttle assembly clamp screws, and then sliding the throttle assembly along the handle bars (left or right). Once done, firmly tighten the clamp screws to OEM torque specifications. This adjustment is generally not necessary.

**Fitting Instructions**

**Step 1**

Remove your OEM bar end weight to expose the handlebar as seen in Picture 1.

**Step 2**

Place the Kaoko 103 Thrust washer against the throttle sleeve with the spigot of the washer facing towards the throttle sleeve as seen in picture 2.

**Note:** To enable improved functionality, it is recommended (not essential) to apply very light smear of Automotive grease or Petroleum jelly to the friction face of the thrust washer (See Figure 3 at the back of the page)

**Step 3**

Back off the KAOKO friction nut up against the body of the KAOKO unit, then place the Kaoko bar-end body onto the plastic thrust washer as shown in picture 3.

**Step 4**

Place your OEM bar-end weight onto the Kaoko bar-end body as shown in picture 4, making sure that the OEM bar-end weight nests inside the Kaoko bar-end body recess (refer to picture 3).

**Step 5**

Insert the M6 x 60 CSK bolt and secure the entire assembly by tightening the bolt firmly (as shown in picture 4).

**Note:** If binding occurs, use fine sandpaper or medium grit water paper to take off some material of the spigot by putting the sand/water paper on a flat surface and moving the thrust washer in a circular motion to remove 1-2 mm off the spigot.

**Step 7**

Carefully set rotational resistance of the friction nut by tightening/loosening the grub screw by small adjustments using the 2mm allen key provided in the Kaoko Kit. Take care not to over tighten risking damage to threads. The nut should have fairly firm rotational resistance. See under **Maintenance below**.

**Operating Instructions**

The Friction Nut has a **left hand thread**. In readiness for engagement, the Friction Nut must be adjusted so that it makes light contact against the thrust washer.

**To Engage:** While rolling on the throttle, the Friction Nut can be gripped between the small finger and palm of hand. This action tightens the nut and provides sufficient friction to set the throttle to the desired opening.

*(The friction is such that the rider may still open and close the throttle. The throttle simply has a slight rotational stiffness.)*

**To Disengage:** While rolling off the throttle, grip the Friction Nut between small finger and palm of hand.

**VERY IMPORTANT!!** The throttle should open and snap closed freely when correctly disengaged.

**Note:** The Grub Screw needs to be set to provide the necessary resistance on the thread of the friction nut (only small adjustments need to be made as to not damage the friction nut threads). This may be adjusted periodically to take up wear.

**Maintenance:** Remove kit annually. Unscrew Friction Nut and brush clean threads with a mild soap. Apply petroleum jelly to threads and assemble. Adjust grub screw to desired operating resistance. (O-Ring cushion: 19.6mm I.D. x 2.4mm section — if replacement is required)